

TRODAT'S NEW PROFESSIONAL INSTRUCTION ON HOW TO REPLACE BAND ASSEMBLY

Please note: Trodat's new Professional has been provided with a **band cover** and if it is improperly dismantled it could affect the stamp's ability to continue functioning efficiently. Removal of the band cover is therefore not recommended. If it becomes necessary to change a band, the **whole band assembly including the band cover** should be changed.

The procedure is as follows:

1. Remove pad and clean off die plate.



2. Remove cap and loosen retaining screw; you do not need to remove it.



3. Lift and remove plastic handle leaving the inside metal frame still in frame and remove springs.



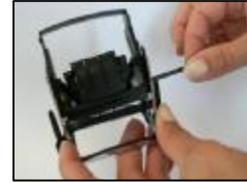
4. Remove inside metal frame; it will be necessary to apply slight outward pressure to release the axle.



5. Remove plastic frame cover from internal metal frame; you may need to release the bottom of the plastic frame from the internal metal frame by applying slight outward pressure.



6. Remove axle and lift out band assembly with cam frame from internal metal frame.



7. Remove band assembly from the die plate holder (undo holding screws) and replace with new band assembly (fasten screws loosely).



Correct screw position



8. Insert axle to make sure bands are aligned and then remove.

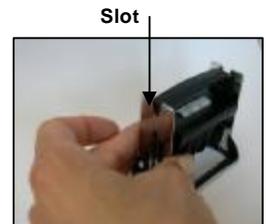


9. Replace cam frame; die should be face up with top of copy towards you and cam channel bend away from you.



5 8' ynd' 301E

10. Insert assembly into internal metal frame. (Follow illustration)



Slot

11. Insert axle (while lifting up the assembly).



12. Replace plastic cover frame (still lifting up the assembly) and push down until it locks into base of internal metal frame.



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13. Insert inside metal frame into channels and with slight outward pressure on each side lock into axle making sure that you hold the band assembly in the up position.



14. Once attached move the metal frame up and down several times to insure that it moves freely and that the die plate is in the correct position.



15. Make sure that the locking buttons are in the out or unlock position. You may have to use a screw driver to move them to this position.



16. Insert the 2 springs making sure that they go over the spring guide on the bottom frame.



17. Make sure that the springs go into the spring channels on each side and that the metal frame is completely matched up with the plastic handle.



18. Tighten the screw, replace the cap and ink cartridge.

